



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5338-1

Job Sheet 174729



Part No: D5338-1

Job Qty: 40 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-10-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/13/18	0.00	0.00	Start Up Machining-4	mm L	JB 18-04-09
100	Hardinge	40 pcs		4/13/18	0.01	5.39	Hardinge	11	JB 18-04-09
120	QC	40 pcs		4/13/18	0.00	0.00	QC8		
130	Packaging	40 pcs		4/13/18	0.00	0.00	Packaging3-2		DML 18-4-10
140	QC21-SA	40 Ea		4/13/18	0.00	0.00	QC21		

Part Op 100 - Turn per Folio FB429 and Dwg D5338
Descriptions: 130 - *****STOCK IN BASKET CELL*****

APR 10 2018

DAS
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	1.6400 ft (.041 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	2	42	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.297Inches + 0.000 - 0.005	0.297 0.292	Diameter	
2	Bushing	0.204Inches + 0.005 - 0.001	0.209 0.203	Diameter	
3	Bushing	0.500Inches ± 0.030	0.530 0.470		

Plex 3/29/18 1:02 PM Dart.Gagnon.Michelle



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Container No: S059360



Part: D5338-1

Job No: 174729

Serial No/Batch: S059360

Revision:
Inspector:

Date: 04/09/18